## FAILURE MODES EFFECTS ANALYSIS (FMEA) ~ CIL HARDWARE NUMBER:M8-1SS-M020A-X



1 July 20

SUBSYSTEM NAME: MECHANICAL - CREW EQUIPMENT

REVISION: 1

10/23/98

#### PART DATA

	PART NAME VENDOR NAME	PART NUMBER VENDOR NUMBER
1RJ	:LIGHT WT TOOL STOWAGE ASSY (PORT)	VB49-660300-001
LRU	:LIGHT WT TOOL STOWAGE ASSY (STBD)	V849-560300-002
SRU	:DOOR LATCH ASSEMBLY	V849-000400-003
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### EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:

LIGHT WEIGHT TOOL STOWAGE ASSEMBLY (LWTSA) DOOR LATCH

QUANTITY OF LIKE ITEMS: 8

EIGHT

#### FUNCTION:

THERE ARE TWO LWTSA'S, PORT & STARBOARD. EACH LWTSA CONTAINS ONLY ONE DOOR. THIS DOOR CONTAINS FOUR LATCHES THAT KEEP IT IN A CLOSED AND LCCKED POSITION. THESE LATCHES, WHICH CAN BE MANUALLY RELEASED ON ORBIT, ARE SINGLE FAULT TOLERANT. THAT IS, ONLY THREE OF THE FOUR LATCHES ARE REQUIRED TO KEEP THE CLOSED DOOR SECURED.

REFERENCE DOCUMENTS:

V849-660300

V849-660195 V849-660200 V849-000400 PAGE 11

PRINT DATE: 02/02/99

FAILURE MODES EFFECTS ANALYSIS FMEA -- NON-CIL FAILURE MODE

NUMBER: M8-155-M020-03



REVISION#:

2

10/23/98

SUBSYSTEM NAME: MECHANICAL - CREW EQUIPMENT

LRU: LIGHT WEIGHT TOOL STOWAGE ASSEMBLY

ITEM NAME: DOOR LATCH ASSEMBLY

CRITICALITY OF THIS

FAILURE MODE: 193

FAILURE MODE: FAILS TO UNLATCH

MISSION PHASE:

OC ON-ORBIT

VEHICLE/PAYLOAD/KIT EFFECTIVITY:

102 COLUMBIA

103 DISCOVERY 104 ATLANTIS

105 ENDEAVOUR

CAUSE:

CONTAMINATION, MECHANICAL SHOCK, MATERIAL DEFECT

CRITICALITY 1/1 DURING INTACT ABORT ONLY? NO

REDUNDANCY SCREEN

A) PASS

B) PASS

C) PASS

PASS/FAIL RATIONALE:

A)

B)

C}

METHOD OF FAULT DETECTION:

VISUAL OBSERVATION - AFFECTED LATCH WILL NOT ROTATE OPEN OR HANDLE WILL NOT MOVE IN UP (UNLOCKED) POSITION.

CORRECTING ACTION: MANUAL

CORRECTING ACTION DESCRIPTION:

CREW COULD MANUALLY OVERRIDE A JAMMED CLOSED LATCH BY REMOVING A BOLT ON THE LATCH RECEIVER. USING AN EVA TOOL, AND SLIDING THE LATCH RECEIVER AWAY FROM THE LATCH HANDLE.

PRINT DATE: 02/02/99

# FAILURE MODES EFFECTS ANALYSIS (FMEA) -- NON-CIL FAILURE MODE A NUMBER: M8-155-M020-03

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#### REMARKS/RECOMMENDATIONS:

LATCHES ARE DESIGNED FOR RAPID SEPARATION BETWEEN THE HANDLE AND RECEIVER IN CASE OF JAMMING (CLOSED) BY REMOVING A SINGLE EVA BOLT ON THE RECEIVER. THIS ALLOWS THE LATCH RECEIVER TO MOVE ASIDE AWAY FROM THE LATCH HANDLE. THE SAME DESIGN WILL ALLOW THE RECEIVER TO MOVE BACK TO ITS ORIGINAL POSITION FOR LATCHING A JAMMED LATCH FOR DEORBIT. THE LWTSA CONTAINS TWO TRAYS FOR STOWAGE OF GENERIC TOOLS AND MISSION SPECIFIC TOOLS. IT IS RECOMMENDED THAT THE TOOLS REQUIRED TO REMOVE THIS EVA BOLT ARE READILY AVAILABLE TO THE EVA CREWMEMBER.

### - FAILURE EFFECTS -

## (A) SUBSYSTEM:

LOSS OF CAPABILITY TO OPEN LWTSA DOOR.

## (B) INTERFACING SUBSYSTEM(S):

NO EFFECT ON ORBITER INTERFACING SUBSYSTEMS.

#### (C) MISSION:

NO EFFECT UNTIL LATCH CANNOT BE REMOVED. THEN, LOSS OF CAPABILITY TO UTILIZE TOOLS CONTAINED WITHIN LWTSA COMPARTMENT MAY AFFECT MISSION COMPLETION.

#### (D) CREW, VEHICLE, AND ELEMENT(S):

NO EFFECT UNTIL LATCH CANNOT BE REMOVED. THEN, LOSS OF CAPABILITY TO UTILIZE TOOLS CONTAINED WITHIN THE LWTSA COMPARTMENT COULD RESULT IN LOSS OF CREW AND VEHICLE IF CONTINGENCY EVA IS REQUIRED.

## (E) FUNCTIONAL CRITICALITY EFFECTS:

FIRST FAILURE (LATCH FAILS TO UNLATCH ) - NO EFFECT, SINCE EVAICREW CAN REMOVE AFFECTED LATCH.

DESIGN CRITICALITY (PRIOR TO DOWNGRADE, DESCRIBED IN (F)): 1R2

## (F) RATIONALE FOR CRITICALITY DOWNGRADE:

SECOND FAILURE (AFFECTED LATCH CANNOT BE REMOVED) - LOSS OF CAPABILITY TO UTILIZE TOOLS CONTAINED WITHIN LWTSA. INABILITY TO COMPLETE MISSION OBJECTIVES ASSOCIATED WITH THESE ISS TOOLS. - CRITICALITY 2R3 CONDITION THIRD FAILURE (FAILURE NECESSITATES AN EVA TO CORRECT A CRIT 1 CONDITION) - POSSIBLE LOSS OF CREW AND VEHICLE DUE TO THE INABILITY TO CONDUCT AN

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EMERGENCY EVA BECAUSE EVA TOOLS ARE NOT AVAILABLE FOR USE. - CRITICALITY 1R3 CONDITION

### - TIME FRAME -

TIME FROM FAILURE TO CRITICAL EFFECT: DAYS

TIME FROM FAILURE OCCURRENCE TO DETECTION: IMMEDIATE

TIME FROM DETECTION TO COMPLETED CORRECTING ACTION: MINUTES

IS TIME REQUIRED TO IMPLEMENT CORRECTING ACTION LESS THAN TIME TO EFFECT? YES

RATIONALE FOR TIME TO CORRECTING ACTION VS TIME TO EFFECT: CREW HAS AMPLE TIME TO REMOVE JAMMED LATCH BEFORE PROBLEM BECOMES CRITICAL TO MISSION SUCCESS OR CATASTROPHIC TO CREWIVEHICLE SAFETY.

HAZARD REPORT NUMBER(S): FF-09

HAZARD(S) DESCRIPTION: INABILITY TO SAFELY PERFORM EVA.

- APPROVALS -

SS & PAE ENGINEER DESIGN ENGINEER

: M. W. GUENTHER

S. L. SHARP